

Extrusion Blow Molding

IntraPac
Solutions That Matter.

CAPABILITIES

Our Extrusion Blow Molding capabilities range from 2 to 8 cavity molds and weight options starting at 5g to 90g. We design and maintain molds on-site, providing the quality, reliability and responsiveness you require for your brand.

RESIN/MATERIALS

HDPE • MDPE • PCR • BARRIER
ADDITIVES

High Density Polyethylene (HDPE) has high tensile strength, is lightweight, and provides a durable, rigid container. HDPE is versatile, withstands temperature fluctuations and offers strong barrier properties. Our bottles are 100% recyclable.

Experience with a variety of HDPE FDA approved resins, colorants, and additives.

MOLDS

We offer a full range of stock mold offerings. You can also work with our sales and project management teams for expertise and guidance from start to finish for a customized EBM tool for your brand. The manufacturing site is ISO:9001 certified, follows quality assurance and preventative maintenance programs, and offers FDA drug master files.

PRODUCTS

Boston Rounds
Cylinder Rounds
Flat Ovals
Packers
Quality Rounds
Specialty Bottles
Wide Mouth Jars/Canisters

CUSTOM

In-house design capabilities
Dedicated project management team
In-house tooling and maintenance
On-site technical specialist
3-D Printing-SLA models available
Low cost customization

STOCK

Complete library of stock molds
Low MOQ's
Low custom color MOQ's
4-6 week lead-times

MARKETS

-  Personal care
-  Pharmaceutical-OTC
-  Household
-  Industrial
-  Beverage
-  Veterinary
-  Nutraceutical
-  Vitamins
-  Supplements



(1) The Personal Care Collection offers Cylinders, Boston Rounds, Flat Ovals and more to complete your brand of shampoo, conditioner, body wash, lotions and more.

(2) Choose from our full range of Packer Bottles, sizes range from 30cc to 750cc.

(3) The Lifestyle Collection provides Packers for Supplements/Vitamins, Canisters for Protein Powders and miniature bottles for Energy Shots.

SUSTAINABILITY

IntraPac is dedicated to environmentally friendly manufacturing processes and packaging options.



- 100% HDPE recyclable code 2
- Less Plastic- light weighting- reduced gram weight per bottle
- Recycled Plastic- Post Consumer Recycled (PCR) or OceanBound Plastic
- Limited Edition product lines in OceanBound plastic is a great promotional opportunity to show consumers your commitment to the planet.

BOSTON ROUNDS

Size	Neck Finish	Gram Weight
1 oz	18-415 with Cello	8g
2 oz	18-415	8.25g
	20-410	8.5g
	20-410 style Bio	8g
	24-410	7.5g
4 oz	20-410	14g
	24-410	14g
	24-410 Style Bio	14g
6 oz	24-410	18g
8 oz	24-410	21g
9 oz	22-415 with Cello	25g
16 oz	28-410	35g
	38-430 Buttrass	65g
	38-430 Buttrass SQR SH	65g
32 oz	38-430 Buttrass RND SH	90g
	38-430 Buttrass SQR SH	90g
	38-430 Buttrass style C	90g or 100g

WIDE MOUTH JARS

Size	Neck Finish	Gram Weight
4 oz	38-400	13.5g
	58-400	15g
16 oz	89-400	35g
25 oz	89-400	49g
32 oz	89-400	59g

FLAT OVALS

Size	Neck Finish	Gram Weight
1 oz	18-410	5g
1.25 oz	18-410	6g
	20-410	6g
1.5 oz	20-410	8.5g
2 oz	20-410	10.5g
2.5 oz	20-410 style 2	11g
3 oz	20-410	12g
4 oz	20-410	16g
	24-410 style 2	16.5g
	24-410	16.5g
5 oz	20-410	18g
	20-410 style 2	18g
	24-410	15g
6 oz	24-410	21.5g
8 oz	24-410	25.5g
10 oz	24-410	33g
12 oz	24-410	30g
14 oz	24-410	38g

QUALITY ROUNDS

Size	Neck Finish	Gram Weight
2 oz	20-410	9g
8 oz	24-410	25g
16 oz	24-410	36g
32 oz	28-410	60g

CYLINDER ROUNDS

Size	Style	Neck Finish	Gram Weight
1 oz	Euro Cylinder	20-410	5.5g
1 oz	Cylinder Round	24-400	7g
2 oz	Cylinder Round	20-410/24-400/24-410	9g
3 oz	Cylinder Round	20-410/24-410	10g
4 oz	Cylinder Round	20-410/24-410/38-400	14g
4.4 oz	Euro Cylinder	24 mm	14g
6 oz	Cylinder Round Short	20-410/24-410	17g
	Cylinder Round	20-410/24-410/28-400	17g
8 oz	Cylinder Round	24-410/38-400	21g
12 oz	Cylinder Round Short	24-410/28-410/38-400	29g
	Cylinder Round Tall	24-410/28-400	29.5g
	Cylinder Round Tall	33-400/38-400	29.5g
16 oz	Cylinder Round	24-400/28-400	31g
	Cylinder Round	38 mm CRC	34g
32 oz	Modified Cylinder Round	28-410/38-400	65g
	Modified Cylinder with Label Protector	28-410/38-400	65g

SPECIALTY BOTTLES

Size	Style	Neck Finish	Gram Weight
1 oz	Beveled Square	18-415	6g
16 oz	Carafe	28-400	28g
32 oz	Carafe	28-400	65g
16 oz	Custom Round	38-430	57g
32 oz	Custom Round	38-430	90g
2 oz	Drink Bullet	24-400	9g
125 mL	Foamer	43 mm	18g
8 oz	Juice Round	43-400	23g
15 oz	Juice Round	53-400	32g

PACKERS

Size	Style	Neck Finish	Gram Weight
30 cc	Packer	28-400	5.5g
50/60 cc	Packer	33-400	7.5g
75 cc	Packer	33-400	9.5g
	Ribbed Packer	38-400	15g
100 cc	Packer	38-400	12.5g
120 cc	Packer	38-400	14g
150 cc	Packer	38-400	14.5g
	Faceted	38-400	15.5g
175 cc	Packer	38-400 - 2	19g
	Stress	45-400	15g
190 cc	Oblong	38-400	19g
200 cc	Packer	38-400	21g
	Packer	45-400	20g
	Stress	45-400	19g
225 cc	Packer	45-400	21g
275 cc	Packer	45-400	23g
	Packer	53-400	23g
300 cc	Packer	45-400	27g
400 cc	Packer	45-400	36g
	Packer	53-400	36g
500 cc	Packer	53-400	45g
750 cc	Packer	53-400	51g